



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3121-241
Job Sheet 171347



Part No: D3121-241

Job Qty: 20 ea

Part Name: Bearing Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 1/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A 04.02.18 New issue KJ/DS IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	20 pcs	1/31/18	1/31/18	0.00	0.20	Small Fab-2		
140	QC	20 pcs	1/31/18	1/31/18	0.00	0.00	QC5		
150	Packaging	20 pcs	1/31/18	1/31/18	0.00	0.00	Packaging3-1		
160	QC21-SA	20 Ea	1/31/18	1/31/18	0.00	0.00	QC21		

Part Op Descriptions: 130 - 1-Press D3121-23 Bearing into D3121-25 Cap as per Dwg D3121

MLJ FEB 02 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3121-23	Bearing	20 Ea (1 ea)	90-Start up Operation	5035710 26x
D3121-25	Delrin Cap	20 Ea (1 ea)	90-Start up Operation	F164820 14x
				5008438 23x
				5031553 17x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3121-23	20	155	0
	D3121-25	20	105	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date : _____		Step #: _____		MRB (QSI042) Approval																																																									
 Bearing Assembly PART NO: D3121-241 Original Serial #: S037821 Revision: Operation: Start up Operation 02/01/18 Change No:		Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																											
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> </tr> <tr> <td style="width:15%;">Environment</td> <td style="width:15%;">☐</td> <td style="width:15%;">No Re-ve</td> <td style="width:15%;">☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operator</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/Se</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> </tr> <tr> <td colspan="4" style="text-align: center;">OTHER : _____</td> </tr> </table>						Root Cause				Environment	☐	No Re-ve	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Se	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	OTHER : _____			
Root Cause																																																													
Environment	☐	No Re-ve	☐																																																										
Design	☐	Operator	☐																																																										
Doc/Data	☐	Offset/Se	☐																																																										
Equip/Tooling	☐	Supplier	☐																																																										
Handling/Pre	☐	Training	☐																																																										
Material	☐	Use for Testing	☐																																																										
Internal Transport	☐	Poor Information	☐																																																										
Tribal Knowledge	☐	Rushing	☐																																																										
LOA	☐	Product Improvement	☐																																																										
Substation	☐	Process Improvement	☐																																																										
Past Expiry Date	☐	Manufacturing Process	☐																																																										
Misidentified	☐	Past Due	☐																																																										
OTHER : _____																																																													